



## MATERIAL SAFETY DATA SHEET

# AMMONIA

DATE: Dec 2018

Version 1

### 1 PRODUCT AND COMPANY IDENTIFICATION

#### PRODUCT IDENTIFICATION

Product Name	Ammonia
Chemical Formula	NH <sub>3</sub>
Trade Name	Ammonia
Colour coding the	Silver body with a Red (A.11) circle below valve, and a yellow band immediately below the red circle.
Valve	CGA240-3/8 inch- 18NGT right hand female
Company Identification	Les Gaz Industriels Ltd Pailles Road G.R.N.W. – Republic of Mauritius Tel. No: (+230) 212 8306 Fax No: (+230) 212 0235

### 2 COMPOSITION

#### INFORMATION ON INGREDIENTS

Chemical Name	Ammonia
Chemical family	Corrosive, caustic, reactive gas
Synonyms	Anhydrous ammonia, R717
CAS No.	7664-41-7
UN No.	1005
ERG No.	125
Hazchem Warning	Corrosive toxic gas

### 3 HAZARDS IDENTIFICATION

**Main Hazards** All cylinders are portable gas containers and must be regarded as pressure vessels at all times. Irritating or corrosive to exposed tissues. Inhalation of vapours may result in pulmonary oedema and chemical pneumonitis. Contact with liquid product may cause frostbite, or freeze burns, in exposed tissues.

**Adverse Health Effects.** Inhalation of high concentrations produces violent coughing due to the local action on the respiratory tract. If rapid escape is not possible, severe lung irritation, pulmonary oedema and death can result. Lower concentrations cause eye irritation, laryngitis and bronchitis.

**Biological Hazards.** Because of its alkaline properties, long-term exposure to flora can cause damage. Aquatic fauna can also be affected should the pH of their environment change due to long-term exposure to high concentrations of ammonia.

**Vapour Inhalation.** Ammonia acts principally on the upper respiratory tract, where it exerts an alkaline, caustic action. It produces respiratory reflexes such as coughing and arrest of respiration. It affects the conjunctiva and cornea immediately. Inhalation causes acute inflammation of the respiratory organs, coughing, oedema of the lungs, chronic bronchial catarrh, secretion of saliva and retention of urine.

**Eye Contact** Exposure to high gas concentrations may cause temporary blindness and severe eye damage. Direct contact of the eyes with liquid anhydrous ammonia will produce serious eye burns.

**Skin Contact** Liquid anhydrous ammonia produces skin burns on contact.

**Ingestion** Swallowing of the liquid results in severe corrosive action of the mouth, throat, and stomach.

### 4 FIRST AID MEASURES

Prompt medical attention is mandatory in all cases of overexposure. Rescue personnel should be equipped with self-contained breathing apparatus. Any conscious person who has inhaled ammonia causing irritation should be assisted to an uncontaminated area and inhale fresh air. A person overcome by ammonia should immediately be carried to an uncontaminated area. If breathing has ceased, trained personnel must start artificial respiration immediately, preferably. If breathing is weak or has been restored by artificial respiration, oxygen may be administered. Summon a physician immediately for anyone who has been burned or overcome by ammonia. Until a physician arrives, and after having accomplished a thorough removal of ammonia as possible, keep the patient warm and quiet, and take such specific action as may be indicated.

**Eye Contact** Persons with potential exposure to ammonia should not wear contact lenses. Call a physician at once. Immediately begin irrigation of the eyes with copious amounts of clean water while holding the eyelids apart. Continue irrigation for 15 minutes. Repeat this procedure every 10 minutes for an hour, each time irrigating for a period of 5 minutes. If readily available, a 5% boric acid solution may be used instead of water, but irrigation must not be delayed while such a solution is sought or prepared. Prompt and thorough irrigation is of primary importance. Any standard anaesthetic solution for ophthalmic use ordered by the physician may be

instilled for control of severe pain, but only after the 15 minute period of irrigation has been completed. Continuous cold boric acid compresses should be used for cases of severe injury, in addition to irrigation. No oils or ointments should be instilled until after the eye has been examined by a qualified physician, and then only as prescribed by him. An ophthalmologist should treat ulcers of the cornea.

#### Skin Contact

If skin contact is extensive and emergency showers available, the victim should get under the emergency shower immediately. Contaminated clothing and shoes should be removed under the shower. In other cases, the affected areas should be washed thoroughly with large amounts of running water for at least 15 minutes. Do not apply salves or ointments or cover burns with dressing; however, protect the injured area with a clean cloth prior to medical care. Do not attempt to neutralise the ammonia. Subsequent medical treatment is otherwise the same as for thermal burns.

#### Inhalation

The conscious person who has inhaled a concentration of ammonia, which causes irritation effects, should go to an uncontaminated area and inhale fresh air or oxygen. Eye, nose and throat irritation should be treated as described below for more serious exposures. However, if the exposure has been to minor concentrations for a limited time, usually no treatment will be required. A worker overcome by ammonia must be carried to an uncontaminated atmosphere and, if breathing is laboured or has ceased, given artificial respiration (back-pressure, arm lift, or mouth-to-mouth resuscitation) immediately, preferably by trained personnel. When breathing has been restored, 100% oxygen is administered, but not for more than 1 hour of continuous treatment at one time. Oxygen therapy may be interrupted after 1 hour, and reinstated as the clinical condition indicates. Observe for laryngeal spasm and perform tracheotomy if indicated. In case of severe exposure, the patient should breathe 100% oxygen under positive exhalation pressure (4cm) for one-half hour periods every hour. Treatment may be continued in this way until symptoms subside or other clinical indications for interruption appear.

**Contact with nose & throat.** Irrigate the nose and mouth continuously for 15 minutes. If the patient can swallow, encourage him to drink large quantities of 0.5% citric acid solution or lemonade. Never give anything by mouth to an unconscious person.

#### Ingestion

If liquid anhydrous ammonia has been swallowed, call a physician immediately. If the patient is conscious and able, he should drink large amounts of water to dilute the chemical. Do not induce vomiting if the patient is in shock, extreme pain or is unconscious. If vomiting begins, place the patient face down with head lower than hips; this prevents vomit from entering the lungs and causing further injury.

### 5 FIRE FIGHTING MEASURES

**Extinguishing media.** Fog-water spray. (In the absence of fog equipment, a fine spray of water may be used.) Use media suitable for surrounding fire. Although ammonia does not represent a serious flammability hazard, mixtures of air and ammonia containing from 15% to 28% ammonia vapour by volume will ignite when sparked, or exposed to temperatures exceeding 651°C.

**Specific Hazards** High levels of ammonia can produce corrosive effects on tissues and can cause laryngeal and bronchial spasm and oedema so as to obstruct breathing.

**Emergency Actions.** Rescue personnel should be equipped with self-contained breathing apparatus. If possible, stop the flow of gas. Since ammonia is soluble in water, it is the best extinguishing media - not only in extinguishing the fire, but also absorbing the escaped ammonia gas. Evacuate the area. All cylinders should be removed from the vicinity of the fire. Cylinders that cannot be removed should be cooled with water from a safe distance. Cylinders, which have been exposed to excessive heat, should be clearly identified and returned to the supplier. CONTACT THE NEAREST AFROX BRANCH.

**Protective Clothing.** Self-contained breathing apparatus. Safety gloves, Goggles and shoes, or boots, should be worn when handling cylinders.

**Environmental precautions.** As the gas is lighter than air, ensure that it is not trapped in confined spaces. Knock down pockets of gas with fog-water spray, and ventilate the area using forced-draught if necessary.

### 6 ACCIDENTAL RELEASE MEASURES

**Personal Precautions.** Personnel working with anhydrous ammonia should be thoroughly familiar with safety precautions for handling a gas corrosive to human tissue as well as measures for handling emergencies. A gas mask must be worn when breaking and making connections, or pressuring a system. Self-contained breathing apparatus should be available both up and down wind.

**Environmental Precautions.** Because of its high alkalinity and solubility in water, ammonia can alter the pH balances of surface water, soil and plants. Should they be exposed to high concentrations for any length of time, these changes in pH could be detrimental to both flora and fauna.

**Small spills.** Only personnel trained for, and designated to handle emergencies, should attempt to stop a leak. Respiratory equipment of a type suitable for ammonia must be worn. All persons not so equipped must leave the affected area until the leak has been stopped. If ammonia vapour is released, the irritating effect of the vapour will typically force personnel to leave the area before they have been exposed to dangerous concentrations. Knock down small amounts of ammonia using a fog-water spray. Ventilate the area using forced-draught ventilation if necessary.

**Large spills** Evacuate all unprotected personnel to upwind areas. Disperse leaks with water spray or fog to lower concentration of ammonia gas. Neutralise contaminated area with a dilute acid, and deluge with plenty of water. Rotate a leaking cylinder to allow gas instead of liquid to escape. Keep area isolated until all gas has been dispersed. Evaporation is very rapid causing ice to form on leaking cylinders

## 7 HANDLING AND STORAGE

Always store full cylinders in upright position. Avoid dragging, rolling or sliding cylinders. Use trolleys for handling. Cylinders should be stored in a well ventilated area on a hard dry surface. Ventilation inlets should be at ceiling and floor level. Cylinders must be used on a "first in - first out" basis. Keep cylinders away from sources of heat. Keep away from children.

## 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

**Occupational Exposure Hazards.** Inhalation of high concentrations produces violent coughing due to local action on the respiratory tract. If rapid escape is not possible, severe lung irritation, pulmonary oedema and death can result. Lower concentrations cause eye irritation, laryngitis and bronchitis. Exposure to high gas concentrations may cause temporary blindness and severe eye damage. Direct contact of the eyes with liquid anhydrous ammonia will produce serious eye burns. Liquid anhydrous ammonia produces skin burns on contact.

TLV 25ppm  
STEL 35ppm

**Engineering control measures.** Engineering control measures are preferred to reduce exposures. General methods include mechanical ventilation, process or personal enclosure, and control of process conditions. Administrative controls and personal protective equipment may also be required. Use a suitable flameproof ventilation system separate from other exhaust ventilation systems. Exhaust direct to outside and supply sufficient replacement air to make up for air removed by exhaust system.

**Personal protection** Eyes - Chemical goggles  
Hands - Rubber gloves  
Skin - rubber or plastic apron

## 9 PHYSICAL AND CHEMICAL PROPERTIES

### PHYSICAL DATA

Chemical Symbol	NH <sub>3</sub>
Molecular Weight	17,031
Specific Volume @ 20°C & 101,325 kPa	1405,6 ml/g
Boiling point @ 101,325 kPa	-33,4°C
Relative density (Air = 1) @ 101,325 kPa	0,599
Flammability levels in air	16 - 25% (by vol.)
Autoignition temperature	651°C
Colour	None
Taste	Alkaline
Odour	Pungent

## 10 STABILITY AND REACTIVITY

**Conditions to avoid.** Heating of cylinders, as the increase in pressure bears a direct relationship to increase in temperature. When the gas is exposed to temperatures in the range 449°C at 101,325kPa, dissociation will occur, with the release of nitrogen and hydrogen. The hydrogen could then form explosive gas/air mixtures. Never use cylinders as rollers or supports, or for any other purpose than the storage of ammonia.

**Incompatible Materials.** Most common metals are not affected by dry ammonia. However, when combined with water vapour, ammonia will attack copper, zinc, or alloys containing copper as a major alloying element. Therefore, these materials should not be used in contact with ammonia.

**Hazardous Decomposition Products** See above, Conditions to Avoid.

## 11 TOXICOLOGICAL INFORMATION

Acute Toxicity	Ammonia is not a systemic poison
Skin & eye contact	Severe irritant
Chronic Toxicity	Chronic irritation to the eyes, nose, and upper respiratory tract may result from repeated exposure to the vapours.
Carcinogenicity	No known effect.
Mutagenicity	Genetic mutations observed in bacterial and mammalian test systems.
Reproductive Hazards	No known effect
National Legislation	None

(For further information see Section 3. Adverse Health Effects).

## 12 ECOLOGICAL INFORMATION

Ammonia gas can cause damage to the ecology due to its high alkalinity and affinity for water. pH changes can occur in the immediate environs of a spill which could affect both flora and fauna.

## 13 DISPOSAL CONSIDERATIONS

**Disposal Methods.** Ammonia may be disposed of by discharge into water of sufficient volume to absorb it. Disposal of the resultant ammonium hydroxide, including and subsequent neutralisation products, must be done in an environmentally safe manner that, for example, will not be harmful to aquatic life. The gas supplier should only handle large amounts.

## 14 TRANSPORT INFORMATION

### ROAD TRANSPORTATION

UN No.	1005
Class	2.3 Toxic gas
Subsidiary risk	Corrosive, inhalation hazard
ERG No	125
Hazchem warning	Toxic gas

### SEA TRANSPORTATION

IMDG	1005
Class	2.3
Label	Toxic gas

### AIR TRANSPORTATION

ICAO/IATA Code	1005
Class	2.3
Subsidiary risk	Toxic, corrosive gas
Packaging group	
- Cargo	200
- Passenger	Forbidden
Maximum quantity allowed	
- Cargo	25kg
- Passenger	Forbidden

## 15 REGULATORY INFORMATION

EEC Hazard class	Toxic, corrosive gas
Risk phrases	R20 Harmful by inhalation R21 Harmful in contact with skin R22 Harmful if swallowed R37 Irritating to respiratory system R41 Risk of serious damage to eyes R44 Risk of explosion if heated under confinement R54 Toxic to flora R55 Toxic to fauna
Safety phrases	S2 Keep out of reach of children S3 Keep in a cool place S24 Avoid contact with eyes S25 Take off immediately all contaminated clothing S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice S36 Wear suitable protective clothing S51 Use only in well ventilated areas S57 Use appropriate containment to avoid environmental contamination.

National Legislation None  
Refer to SANS 10265 for explanation of the above.

## 16 OTHER INFORMATION

Bibliography  
Compressed Gas Association, Arlington, Virginia  
Handbook of Compressed Gases - 3rd Edition  
Matheson. Matheson Gas Data Book - 6th Edition  
SANS 10265 - Labelling of Dangerous Substances

## 17 EXCLUSION OF LIABILITY

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